

**EARTHMOVER TIRE
LIMITED WARRANTY
FOR TWO PIECE ASSEMBLIES**

WHO IS ELIGIBLE?

You are eligible for the benefits of this Limited Warranty if you are the original purchaser or authorized agent of the original purchaser of new Goodyear Two Piece Assemblies bearing Goodyear prescribed serial numbers.

WHAT IS COVERED AND FOR HOW LONG?

This Limited Warranty covers all Goodyear Two Piece Assemblies, and is for Tread Belts or Casings presented for adjustment on or after September 1, 2005. The Limited Warranty is in effect for 18 months commencing on the date of purchase. If proof of the purchase date is not available, the date of manufacture indicated on the serial number will be used as the warranty commencement date.

TWO PIECE TREAD BELTS

If any Goodyear Two Piece Tread Belt covered by this Limited Warranty becomes unserviceable due to a covered warranty condition, such Tread Belt will, at the option of Goodyear, be repaired or replaced with a comparable new Goodyear Two Piece Tread Belt, discounted on a pro rata basis, or, at Goodyear's option, Goodyear will issue an appropriate credit. The customer charge for replacement will be calculated by multiplying Goodyear's current replacement Tread Belt price at the adjustment location (exclusive of taxes), by the percentage determined from the following chart. In the event Goodyear issues a credit, the credit will reflect the discount that would have been included in the foregoing charge.

TWO PIECE TREAD BELT WEAR (Percent of original on skid used)									
	0% to 10%	11% to 20%	21% to 30%	31% to 40%	41% to 50%	51% to 60%	61% to 70%	71% to 80%	81% to 100%
TIRE AGE	CUSTOMER CHARGE								
6 Months or Less	10%	20%	30%	40%	50%	60%	70%	80%	100%
12 Months or Less	30%	40%	50%	60%	70%	80%	90%	100%	100%
18 Months or Less	50%	60%	70%	80%	90%	100%	100%	100%	100%
More than 18 months	100%	100%	100%	100%	100%	100%	100%	100%	100%

TWO PIECE CASINGS

If any Goodyear Two Piece Casing covered by this Limited Warranty becomes unserviceable due to a covered warranty condition, such Casing will, at the option of Goodyear, be repaired or replaced with a comparable new Goodyear Two Piece Casing, discounted on a pro rata basis, or, at Goodyear's option, Goodyear will issue an appropriate credit. The customer charge for replacement will be calculated by multiplying Goodyear's current replacement Casing price at the adjustment location (exclusive of taxes), by the percentage determined from the following chart. In the event Goodyear issues a credit, the credit will reflect the discount that would have been included in the foregoing charge.

Two Piece Casing Value	
Months of Use:	Customer Pays:
1 – 3 Months	20%
4 – 6 Months	35%
7 – 9 Months	50%
10 – 12 Months	65%
13 – 15 Months	80%
16 – 18 Months	95%
More than 18 Months	100%

WARRANTY LIMITATIONS:

This Limited Warranty is applicable to Two Piece Assemblies purchased from The Goodyear Tire & Rubber Company, Goodyear Canada Inc. or Goodyear International Corporation and their subsidiaries.

No representative or dealer has authority to make any representation, promise, warranty or agreement on behalf of Goodyear except as stated herein.

Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer. Under no circumstances is this limited warranty a representation that a Tread Belt or Casing failure cannot occur.

WHAT IS NOT COVERED BY THIS WARRANTY?

- Two Piece Tread Belts and Casings purchased more than 18 months prior to presentation for adjustment. Without proof of purchase date, Tread Belts and Casings manufactured 18 months prior to presentation are not covered.
- Two Piece Assemblies (including Tread Belts or Casings) for which an alternate warranty/guarantee has been negotiated.
- Uniformity or vibration claims on Two Piece Assemblies purchased more than 6 months prior to presentation for adjustment, or if proof of purchase is not available, more than 6 months after the manufacture date.
- Air retention claims on Two Piece Casings purchased more than 3 months prior to presentation for adjustment, or if proof of purchase is not available, more than 3 months after the manufacture date.
- Irregular wear or Tread Belt/Casing damage due to: impact breaks, cuts, cut separations, snags, machine damage, wreck, collision, fire, improper inflation, overloading, misapplication, misuse (including, without limitation, use in the front position), negligence, operation at excessive speed, rim or chain damage or damage caused by the mechanical condition of the vehicle.
- Two Piece Assemblies operating in excess of their rated Ton-Mile-Per-Hour (TMPH) or Tonne-Kilometre-Per-Hour (TKPH) factor. (The values for the TMPH/TKPH/WCF and the method of Calculation and Use of the Concept may be found in the Goodyear Publication Off-The-Road Tires Engineering Data (700-862-910-567).
- Two Piece Assemblies operating in excess of the rated Work Capability Factor (WCF).
- Two Piece Assemblies operating in applications that exceed the Equipment's ROPS weight limit, or in applications that are otherwise inconsistent with the Equipment's specifications or restrictions.
- Two Piece Assemblies operated on the front axle of rigid frame haul trucks.
- Two Piece Casings with improperly seated beads. Knurling impressions from the rim that continue around the bead heel are sufficient evidence of improper seating.

- Two Piece Assemblies with "O" rings that are not approved by Goodyear for use with its Earthmover tires.
- Two Piece Assemblies with material added after original manufacture (example: tire fillers, sealants, ballast or balancing substances). If the added material is the cause of the Tread Belt and/or Casing being removed from service, they will not be adjusted.
- Tread Belts or Casings with repairs or modifications that fail as the result of the repair or modification.
- GOODYEAR EXPRESSLY DISCLAIMS ANY WARRANTY OF FITNESS, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE. THIS WARRANTY DOES NOT INCLUDE LOSS OF TIME, LOSS OF USE OF EQUIPMENT, INCONVENIENCE, COST OF REPLACEMENT EQUIPMENT, OR ANY INCIDENTAL AND CONSEQUENTIAL DAMAGES.

WHAT ARE YOUR LEGAL RIGHTS?

Some states and provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

OWNERS OBLIGATIONS

- A. You must present the Tread Belt / Casing to be considered for adjustment to an authorized Goodyear dealer or Goodyear Service Representative. See back cover for addresses and telephone numbers of Goodyear Service representatives.
- B. You must pay for taxes, mounting and any additional services you order at the time of adjustment. For Tread Belts / Casings imported by or specifically for a Buyer (or his agent), Goodyear's responsibility will be based upon the Cost & Freight Port of Entry tire value prior to payment of import duties.
- C. No claim will be recognized unless the product is inspected and a claim is submitted electronically into Goodyear's OTR Adjustment database by a Goodyear Representative. All adjustments are confirmed by mail.
- D. Onboard machine cycle, payload and productivity information must be made available to the authorized Goodyear Dealer or Goodyear Service Representative if requested.
- E. Adjusted Tread Belts / Casings will be incapacitated. Disposal of the Tread Belt / Casing is the responsibility of the owner.

WARNING

Property Damage, Serious Injury or Death may result from:

- ◆ **FAILURE DUE TO UNDERINFLATION/OVERLOADING:**
Follow owner's manual or tire placard placed in the vehicle.
- ◆ **EXPLOSION OF CASING/RIM ASSEMBLY DUE TO IMPROPER MOUNTING:**
Consider using nitrogen to inflate Two Piece Casings to reduce the risk of explosive tire failure. Only specially trained persons using proper equipment should mount Two Piece assemblies.
- ◆ **FAILURE TO DEFLATE SINGLE OR DUAL ASSEMBLIES COMPLETELY BEFORE DEMOUNTING:**
Before loosening any clamps or nuts that attach a multi-piece rim assembly to a vehicle always completely deflate the casing mounted as a single or both casings in a dual assembly by

removing the valve core(s). Never attempt to remove a tire from a rim unless the tire is completely deflated. In both cases above check the valve stem by running a piece of wire through the stem to make sure it is not plugged.

◆ **USE OF TWO PIECE ASSEMBLIES ON FRONT (STEER) AXLE.**

Do not mount Two Piece Assemblies in the front position.

◆ **EXCEEDING EQUIPMENT WEIGHT LIMIT FOR ROLL OVER PROTECTION STRUCTURE ("ROPS"):**

On certain equipment, the use of Two Piece Assemblies may exceed weight limits for roll-over protection structures, causing a risk of injury or death to the operator. Always check and follow manufacturer recommendations carefully before using Two Piece Assemblies. Rim size and use of extra equipment can add weight and should be considered to keep total vehicle weight within ROPS limits.

◆ **WELDING, BRAZING OR USING ANY TYPE OF HEAT SOURCE ON A MOUNTED TWO PIECE / RIM ASSEMBLY:**

Do not, under any circumstances, attempt to rework, weld, heat or braze any rim components that are cracked, broken or damaged. Replace with new parts or parts that are not cracked, broken or damaged, and which are the same size, type and manufacturer. Consult the rim manufacturer concerning proper replacement components

FOR ASSISTANCE OR TO FIND THE GOODYEAR DEALER NEAREST YOU:

Please contact the Goodyear Off-The-Road Tire Action Line
1144 E. Market Street
Akron, OH. 44316
1-330-796-0610

CANADIAN DISTRICT OFFICE:

450 Kipling Ave.
Toronto, Ontario M8Z-5E1416-201-4300

GOODYEAR INTERNATIONAL OFFICES:

European Manager, EMSS
Goodyear S.A.
Avenue Gordon Smith
L-7750 Colmar-Berg Phone 352-8199-2112
Grand Duchy of Luxembourg Fax 352-8199-2131

Manager OTR Operations (Japan)
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CPO Box 1054Phone 813-5572-7427
Minatu-Ku Tokyo 107 Japan Fax 813-3583-8267

General Manager OTR Operations (Asia/Australia)
Level 2, 460 Church Street

N. Parramatta, NSW 2151Phone 011-612-9768-6011
Australia
..... Fax 011-612-9630-0789
Manager – OTR Tires (India)
Mathura Road, Ballabgarth, Haryana – 121004
Dist. Faridabad India Phone 91-129-5069000
..... Fax 91-129-5069051

General Manager OTR Tires (Latin America)
Goodyear do Brasil – Produtos da Borracha
Km 128 – Via Anhanguera
Cep: 13474-900
Americana – SP Phone 55-19-3471-1097
..... Fax 55-19-3471-1066

EM Tire Manager (Brasil)
Companhia Goodyear do Brasil – Produtos de Borracha
Avenida Paulista, 854 – 8/11 andar
Cep: 01310-913
Caixa Postal: 1424
São Paulo – SP
Brasil Phone 55-11-3281-4276
..... Fax 55-11-3281-4432

Manager EM Tire Sales & Service (Chile)
c/o Goodyear de Chile S.A.I.C.
Hendaya 60 Piso 9
Las Condes – SantiagoPhone 56-2-530-1888
..... Fax 56-2-530-1333